

ULTRA - SLIM
DRAWER SYSTEMS

PURE-PRO

PURE-PRO

Less is Definitely More

The Perfect Combination of
Modern Design and Luxurious
Styling.



- The ultra-slim 6mm drawer sides express a minimalist fashion sense.
- Drawer sides can be outfitted with glass or wood inserts to create an individual style.
- The smooth and stable running action produces motion with a comfortable feel.
- The straight inner walls enable maximum interior drawer space.



Quietness



Intelligence



Durability



Eco-Friendliness



PURE-PRO combines function with fashion.
The impressive linear design and effortless motion together satisfy
the end user's desires of feel and fashion.

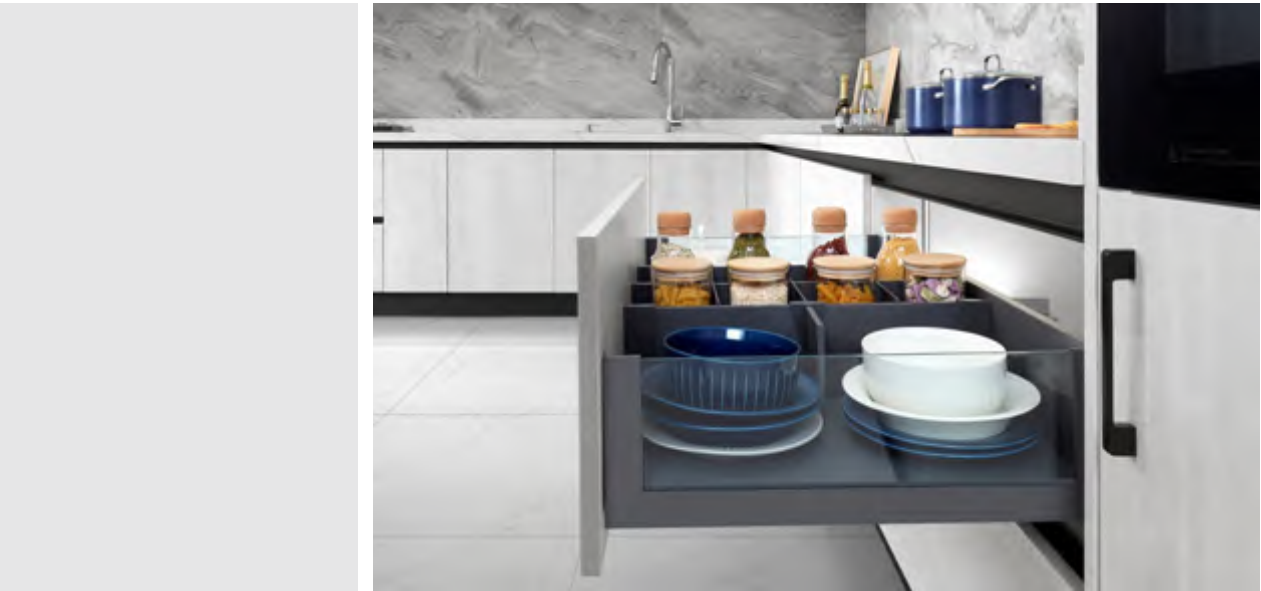
DTC
Global Quality Benchmark

ULTRA-SLIM DRAWER SYSTEMS PURE-PRO



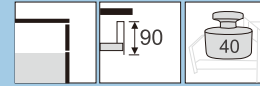
Comfort can be realized in the motion of a large, fully loaded drawer that is well organized and opens and closes smoothly and silently.

The 6mm ultra-slim drawer sides enable maximum interior drawer space. Beautiful and practical with transparent glass, PURE-PRO can be an integral design element in a personalized kitchen.



ULTRA-SLIM DRAWER SYSTEMS PURE-PRO





DESCRIPTION



- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- 3D adjustment: Up & down adjustment:
±2mm, left & right adjustment:±1.5mm,
tilt adjustment: +1.5-2.5mm
- Finish: Silk white(E29), Grey matt(E30)

Installation Dimensions(mm)

NL=Nominal Slide Length
LT=Internal Cabinet Depth
LT=NL+3

The diagram illustrates the installation of a standard drawer into a cabinet. Key dimensions and components are labeled:

- Cabinet edge**: Points to the left vertical edge of the cabinet.
- LT**: Internal Cabinet Depth, indicated by a horizontal dimension line.
- 37**: A dimension indicating the offset from the cabinet edge to the start of the drawer's internal structure.
- 4**: A dimension indicating the thickness of the drawer's side panel.
- Standard drawer**: The main body of the drawer being installed.
- min3**: A dimension indicating the minimum clearance between the drawer's bottom and the cabinet's base.
- Push-open drawer**: A label for the drawer mechanism, which includes a pusher button and a spring-loaded piston.

Cabinet widths/KB(mm)	Push-open drawer Synchronization rod	
300	○	○ recommended ● strongly recommended
350	○	
400	○	
450	○	
500	○	
600	○	
800	●	
900	●	
1000	●	
1200	●	

Kit Package			1 Slides (left/right) /Industrial Package			2 Drawer Sides /Industrial Package				
Silk White(E29)! Grey Matt(E30)			Pre-zinc Steel(F02)			Silk White(E29)! Grey Matt(E30)				
NL	Soft Close item No.	Push-open item No.	Set/ctn	NL	Soft Close item No.	Push-open item No.	Set/ctn	NL	Item No.	Set/ctn
270mm	HQ11270A12	HQ41270A12	1	270mm	HD10270H	HD40270H	10	270mm	HQ112702	10
300mm	HQ11300A12	HQ41300A12	1	300mm	HD10300H	HD40300H	10	300mm	HQ113002	10
350mm	HQ11350A12	HQ41350A12	1	350mm	HD10350H	HD40350H	10	350mm	HQ113502	10
400mm	HQ11400A12	HQ41400A12	1	400mm	HD10400H	HD40400H	10	400mm	HQ114002	10
450mm	HQ11450A12	HQ41450A12	1	450mm	HD10450H	HD40450H	10	450mm	HQ114502	10
500mm	HQ11500A12	HQ41500A12	1	500mm	HD10500H	HD40500H	10	500mm	HQ115002	10
550mm	HQ11550A12	HQ41550A12	1	550mm	HD10550H	HD40550H	10	550mm	HQ115502	10

6mm Glass-Boxside / Industrial Package		
Glass(G01)		
NL	Item No.	Set/ctn
270mm	HK11062270	10
300mm	HK11062300	10
350mm	HK11062350	10
400mm	HK11062400	10
450mm	HK11062450	10
500mm	HK11062500	10
550mm	HK11062550	10

9 Fixing-brackets / Industrial Package		
Zinc plated(B04)		
Item No.	HT10082	
Pcs/ctn	400	

3 Cover Caps (L/R) /Industrial Package		
White(H03)! Dark Grey(H11)		
Item No.	0HQ11JS01	
Set/ctn	200	

30 Rod for Push-open Synchronization / Industrial Package		
Size:1100mm. Cutting: Internal cabinet width LW-172		
Item No.	HT0FH02	
Set/ctn	60	

Rear Adapter(left/right) / Industrial Package		
White(H03)! Dark Grey(H11)		
Item No.	HK11061	
Set/ctn	60	

Cover caps and rod for push-open synchronization not included in the kit

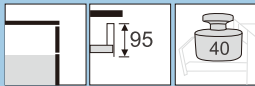
[illegible][illegible]

Technical drawing of a drawer front assembly. The main view shows a rectangular front panel with a width of LW-40 and a height of min61. The panel is mounted on a base with a height of 16. The mounting holes are spaced 16 units apart. A detail view shows a positioning pin with a diameter of $\Phi 10_{-0.2}^{+0.2} / \Phi 2_{-0.2}^{+0.2}$ and a height of 12. The assembly is shown in two configurations: Back (64 mm) and Bottom (Wood back NL-27 mm, Steel back NL-27 mm).

KB	Cabinet width
LW	Internal cabinet width
NL	Nominal length

PURE-PRO

HQ11 Series Ultra-slim Drawer System
(Low Inner Drawer)



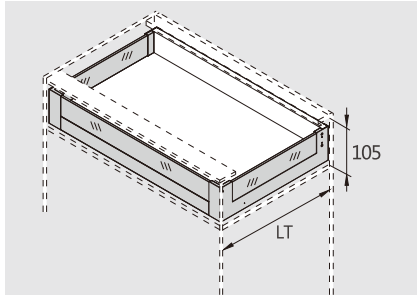
PRODUCT



DESCRIPTION

- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT

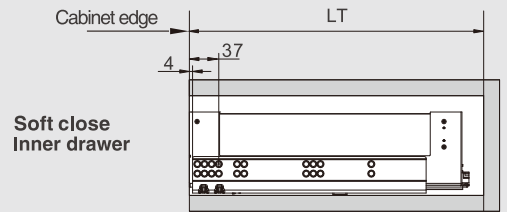


LT=Internal Cabinet Depth
Soft close slides LT=NL+3
Push-open slides LT=NL+12

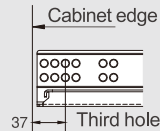
PLANNING

Installation Dimensions(mm)

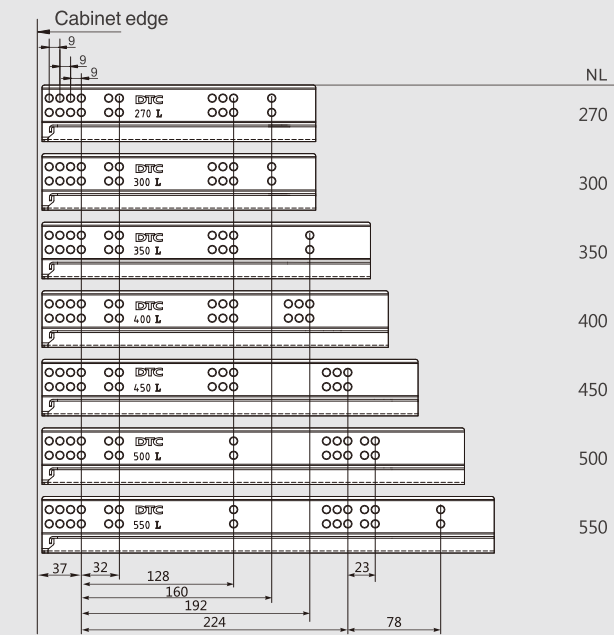
NL=Nominal Slide Length Soft close slides LT=NL+3
LT=Internal Cabinet Depth Push-open slides LT=NL+12



Fixing Hole Position for Push-open Inner Drawer(mm)



Screw Positions of the Slides(mm)



Cabinet Configuration

Cabinet widths/KB(mm)	Push-open drawer Synchronization rod	
300	○	○ recommended ● strongly recommended
350	○	
400	○	
450	○	
500	○	
600	○	
800	●	
900	●	
1000	●	
1200	●	

6 Front Section / Industrial Package

Silk White(E29)! Grey Matt(E30)

Item No.

HK10021

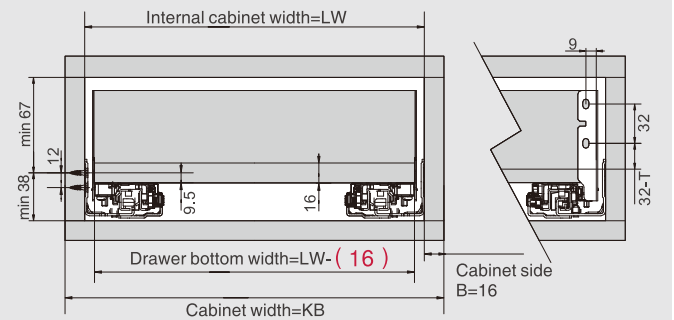
Set/ctn

60

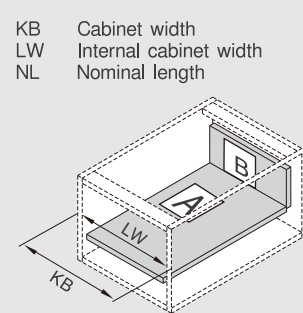
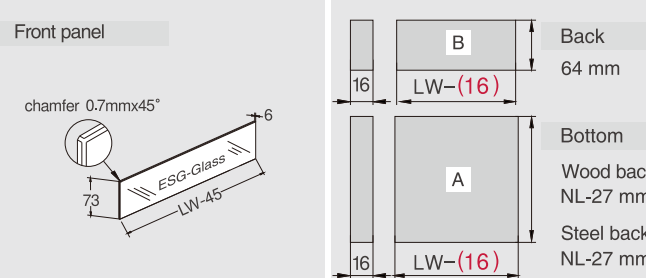
Size:1100mm.Cutting:Internal cabinet width LW-97

Installation Dimensions(mm)

LW=Internal Cabinet Width



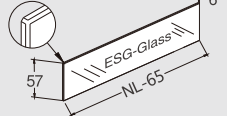
Front Panel, Back and Bottom Dimensions(mm)



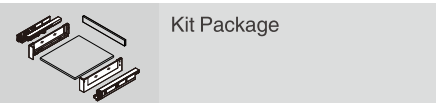
Dimensions(mm)

Glass-boxside

chamfer 0.7mmx45°

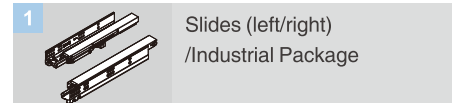


LOW INNER DRAWER WITH GLASS FRONT AND GLASS-BOXSIDE FOR WOOD DRAWER BACK



Silk White(E29)! Grey Matt(E30)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HQ11270Q14	HQ41270Q14	1
300mm	HQ11300Q14	HQ41300Q14	1
350mm	HQ11350Q14	HQ41350Q14	1
400mm	HQ11400Q14	HQ41400Q14	1
450mm	HQ11450Q14	HQ41450Q14	1
500mm	HQ11500Q14	HQ41500Q14	1
550mm	HQ11550Q14	HQ41550Q14	1



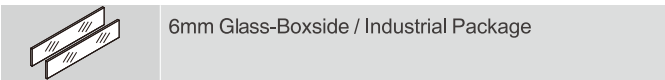
Pre-zinc Steel(F02)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HD10270H	HD40270H	10
300mm	HD10300H	HD40300H	10
350mm	HD10350H	HD40350H	10
400mm	HD10400H	HD40400H	10
450mm	HD10450H	HD40450H	10
500mm	HD10500H	HD40500H	10
550mm	HD10550H	HD40550H	10



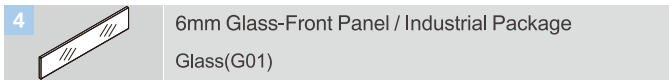
Silk White(E29)! Grey Matt(E30)

NL	Item No.	Set/ctn
270mm	HQ112704	10
300mm	HQ113004	10
350mm	HQ113504	10
400mm	HQ114004	10
450mm	HQ114504	10
500mm	HQ115004	10
550mm	HQ115504	10



Glass(G01)

NL	Item No.	Set/ctn
270mm	HK11062270	10
300mm	HK11062300	10
350mm	HK11062350	10
400mm	HK11062400	10
450mm	HK11062450	10
500mm	HK11062500	10
550mm	HK11062550	10



Glass(G01)

Cabinet widths KB(mm)	Item No.	Set/ctn
300mm	HK11063300	10
350mm	HK11063350	10
400mm	HK11063400	10
450mm	HK11063450	10
500mm	HK11063500	10
600mm	HK11063600	10
800mm	HK11063800	10
900mm	HK11063900	10
1000mm	HK110631000	10
1200mm	HK110631200	10

Cabinet side thickness: B=16mm. For different cabinet side thickness e.g 18mm or 19mm, customised glass-front is needed.



White(H03)! Dark Grey(H11)

Item No. HK11061

Set/ctn 60



Zinc plated(B04)

Item No. HT10082

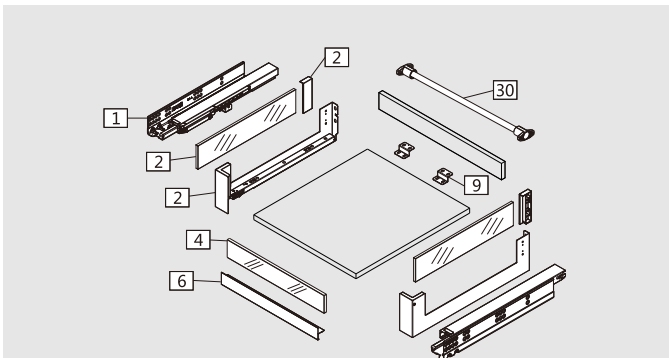
Pcs/ctn 400



Item No. HT0FH02

Set/ctn 60

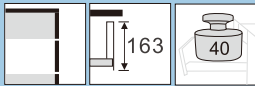
Size:1100mm. Cutting: Internal cabinet width LW-172



Front section,6mm glass-front panel and rod for push-open synchronization not included in the kit

PURE-PRO

HQ13 Series Ultra-slim Drawer System
(High Drawer)



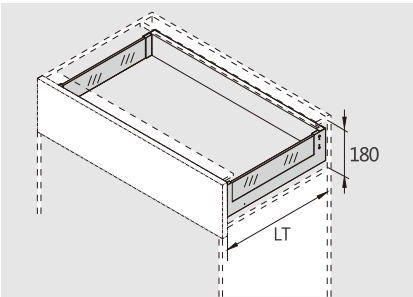
PRODUCT



DESCRIPTION

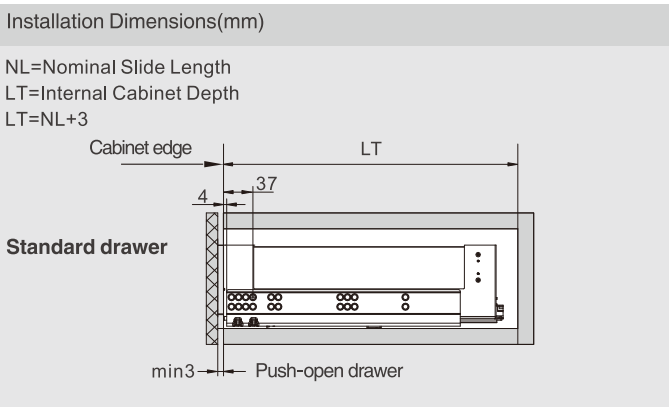
- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- 3D adjustment: Up & down adjustment: ±2mm, left & right adjustment: ±1.5mm, tilt adjustment: +1.5,-2.5mm
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT



LT=Internal Cabinet Depth
LT=NL+3

PLANNING



Cabinet Configuration	
Cabinet widths/KB(mm)	Push-open drawer Synchronization rod
300	○
350	○
400	○
450	○
500	○
600	○
800	●
900	●
1000	●
1200	●

○ recommended
● strongly recommended

HIGH DRAWER WITH GLASS-BOXSIDE FOR WOOD DRAWER BACK

Kit Package

Silk White(E29)! Grey Matt(E30)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HQ13270A12	HQ43270A12	1
300mm	HQ13300A12	HQ43300A12	1
350mm	HQ13350A12	HQ43350A12	1
400mm	HQ13400A12	HQ43400A12	1
450mm	HQ13450A12	HQ43450A12	1
500mm	HQ13500A12	HQ43500A12	1
550mm	HQ13550A12	HQ43550A12	1

1 Slides (left/right) /Industrial Package

Pre-zinc Steel(F02)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HD10270H	HD40270H	10
300mm	HD10300H	HD40300H	10
350mm	HD10350H	HD40350H	10
400mm	HD10400H	HD40400H	10
450mm	HD10450H	HD40450H	10
500mm	HD10500H	HD40500H	10
550mm	HD10550H	HD40550H	10

2 Drawer Sides /Industrial Package

Silk White(E29)! Grey Matt(E30)

NL	Item No.	Set/ctn
270mm	HQ132702	10
300mm	HQ133002	10
350mm	HQ133502	10
400mm	HQ134002	10
450mm	HQ134502	10
500mm	HQ135002	10
550mm	HQ135502	10

6mm Glass-Boxside / Industrial Package

Glass(G01)

NL	Item No.	Set/ctn
270mm	HK13062270	10
300mm	HK13062300	10
350mm	HK13062350	10
400mm	HK13062400	10
450mm	HK13062450	10
500mm	HK13062500	10
550mm	HK13062550	10

Rear Adapter(left/right) / Industrial Package

White(H03)! Dark Grey(H11)

Item No. **HK13061**

Set/ctn 60

9 Fixing-brackets / Industrial Package

Zinc plated(B04)

Item No. **HT10082**

Pcs/ctn 400

3 Cover Caps (L/R) /Industrial Package

White(H03)! Dark Grey(H11)

Item No. **0HQ13JS01**

Set/ctn 200

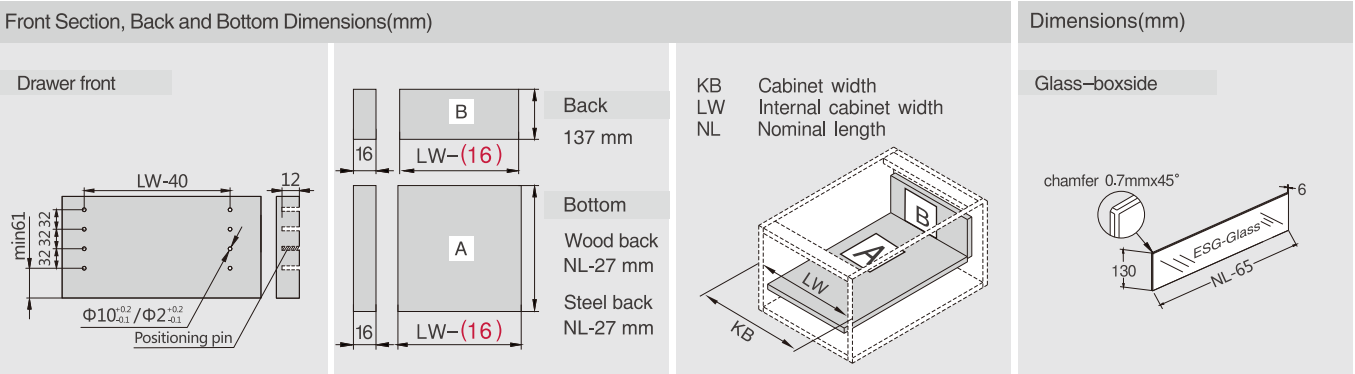
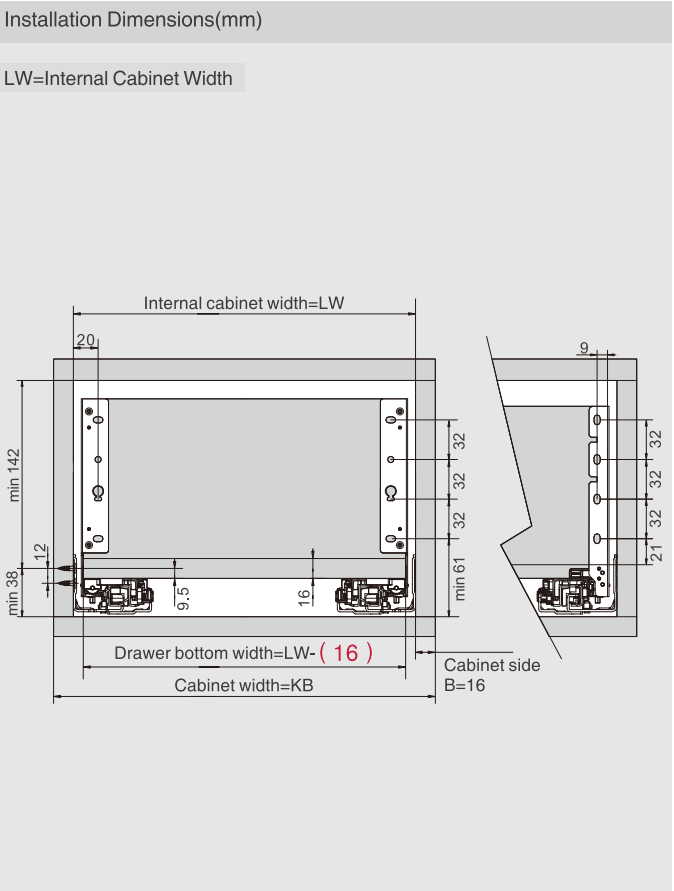
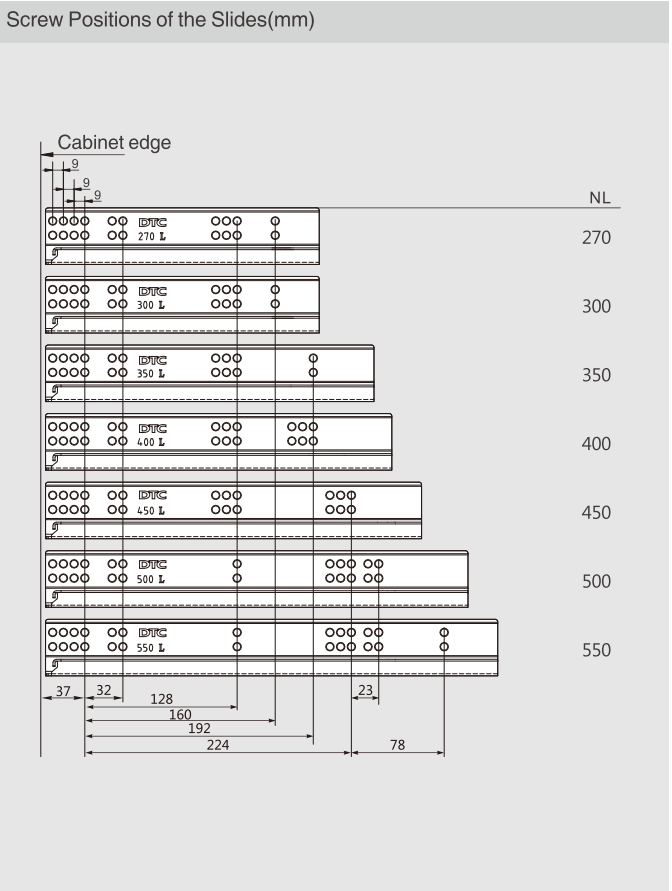
30 Rod for Push-open Synchronization / Industrial Package

Item No. **HT0FH02**

Set/ctn 60

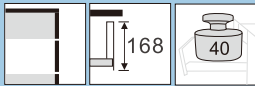
Size:1100mm. Cutting: Internal cabinet width LW-172

Cover caps and rod for push-open synchronization not included in the kit



PURE-PRO

HQ13 Series Ultra-slim Drawer System
(High Inner Drawer)



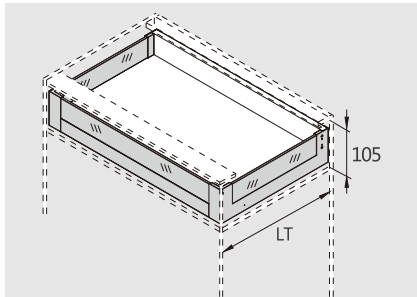
PRODUCT



DESCRIPTION

- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT

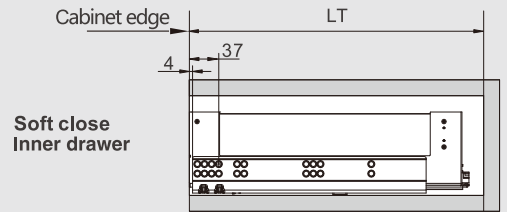


LT=Internal Cabinet Depth
Soft close slides LT=NL+3
Push-open slides LT=NL+12

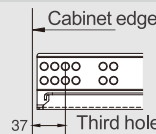
PLANNING

Installation Dimensions(mm)

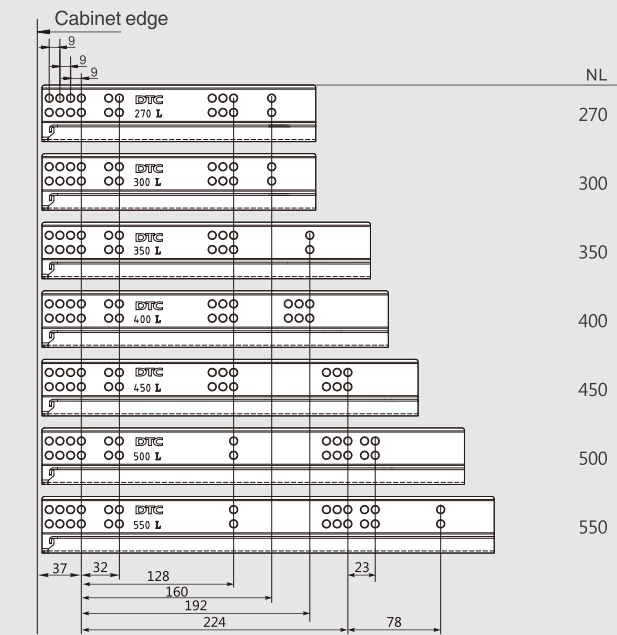
NL=Nominal Slide Length Soft close slides LT=NL+3
LT=Internal Cabinet Depth Push-open slides LT=NL+12



Fixing Hole Position for Push-open Inner Drawer(mm)



Screw Positions of the Slides(mm)

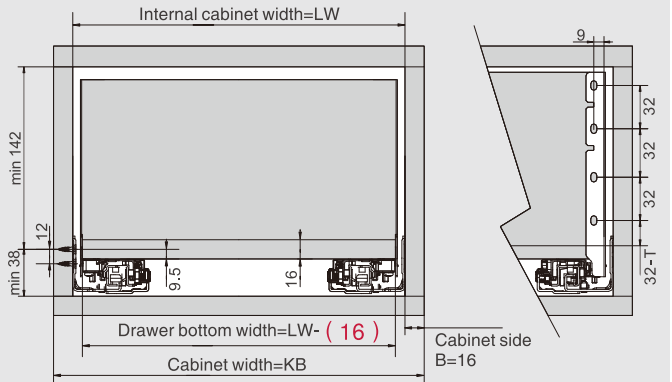


Cabinet widths/KB(mm)	Push-open drawer Synchronization rod	
300	○	○ recommended ● strongly recommended
350	○	
400	○	
450	○	
500	○	
600	○	
800	●	
900	●	
1000	●	
1200	●	

6	Front Section / Industrial Package
Silk White(E29)! Grey Matt(E30)	
Item No.	HK10021
Set/ctn	60
Size:1100mm.Cutting:Internal cabinet width LW-97	

Installation Dimensions(mm)

LW=Internal Cabinet Width



HIGH INNER DRAWER WITH GLASS FRONT AND GLASS-BOXSIDE FOR WOOD DRAWER BACK

Kit Package			
Silk White(E29)! Grey Matt(E30)			
NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HQ13270Q14	HQ43270Q14	1
300mm	HQ13300Q14	HQ43300Q14	1
350mm	HQ13350Q14	HQ43350Q14	1
400mm	HQ13400Q14	HQ43400Q14	1
450mm	HQ13450Q14	HQ43450Q14	1
500mm	HQ13500Q14	HQ43500Q14	1
550mm	HQ13550Q14	HQ43550Q14	1

1 Slides (left/right) /Industrial Package			
Pre-zinc Steel(F02)			
NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HD10270H	HD40270H	10
300mm	HD10300H	HD40300H	10
350mm	HD10350H	HD40350H	10
400mm	HD10400H	HD40400H	10
450mm	HD10450H	HD40450H	10
500mm	HD10500H	HD40500H	10
550mm	HD10550H	HD40550H	10

2 Drawer Sides /Industrial Package		
Silk White(E29)! Grey Matt(E30)		
NL	Item No.	Set/ctn
270mm	HQ132704	10
300mm	HQ133004	10
350mm	HQ133504	10
400mm	HQ134004	10
450mm	HQ134504	10
500mm	HQ135004	10
550mm	HQ135504	10

6mm Glass-Boxside / Industrial Package			
Glass(G01)			
NL	Item No.	Set/ctn	
270mm	HK13062270	10	
300mm	HK13062300	10	
350mm	HK13062350	10	
400mm	HK13062400	10	
450mm	HK13062450	10	
500mm	HK13062500	10	
550mm	HK13062550	10	

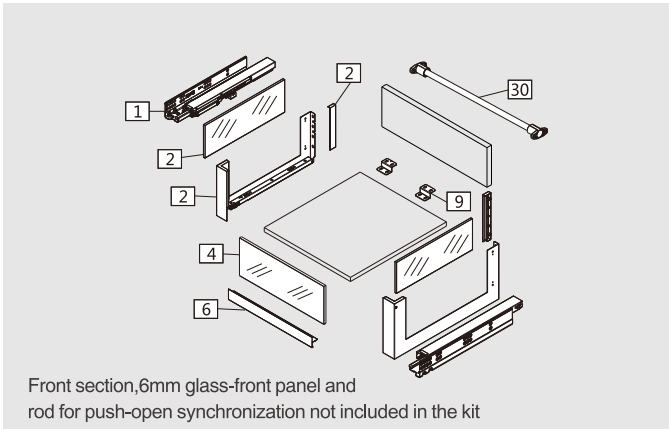
4 6mm Glass-Front Panel / Industrial Package			
Glass(G01)			
Cabinet widths KB(mm)	Item No.	Set/ctn	
300mm	HK13063300	10	
350mm	HK13063350	10	
400mm	HK13063400	10	
450mm	HK13063450	10	
500mm	HK13063500	10	
600mm	HK13063600	10	
800mm	HK13063800	10	
900mm	HK13063900	10	
1000mm	HK130631000	10	
1200mm	HK130631200	10	

Cabinet side thickness: B=16mm. For different cabinet side thickness e.g 18mm or 19mm, customised glass-front is needed.

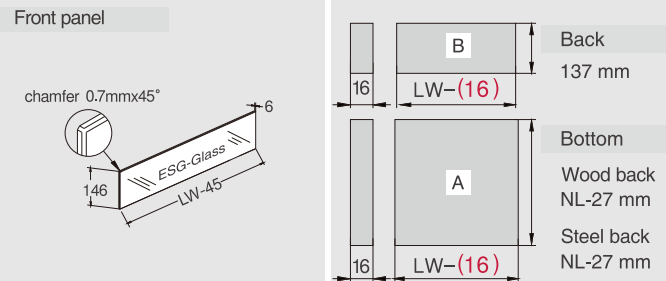
Rear Adapter (left/right) / Industrial Package	
White(H03)! Dark Grey(H11)	
Item No.	HK13061
Set/ctn	60

9 Fixing-brackets / Industrial Package	
Zinc plated(B04)	
Item No.	HT10082
Pcs/ctn	400

30 Rod for Push-open Synchronization / Industrial Package	
Item No.	
Set/ctn	60
Size:1100mm. Cutting: Internal cabinet width LW-172	



Front Panel, Back and Bottom Dimensions(mm)



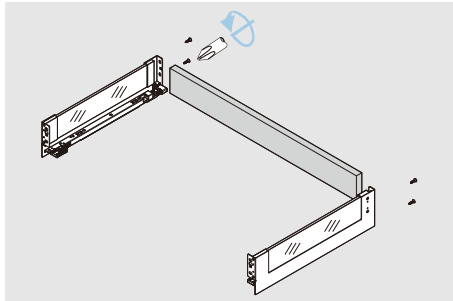
Dimensions(mm)	
Glass-boxside	
KB	Cabinet width
LW	Internal cabinet width
NL	Nominal length
chamfer 0.7mmx45°	
130	NL-65

ASSEMBLY AND ADJUSTMENT

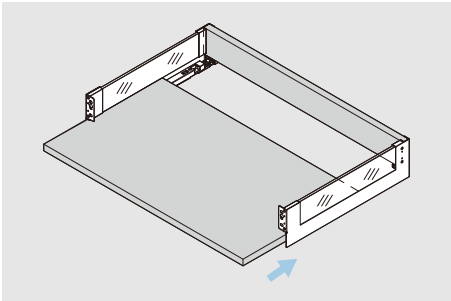
Assembly and Adjustment for PURE-PRO(HQ Series)



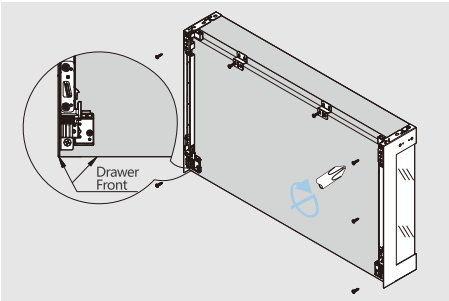
Drawer Assembly



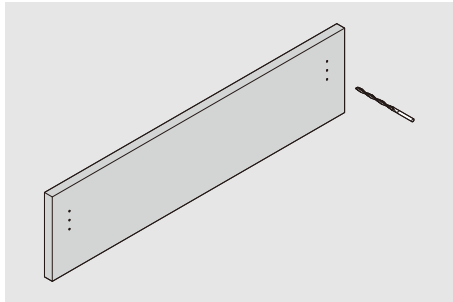
Back assembly



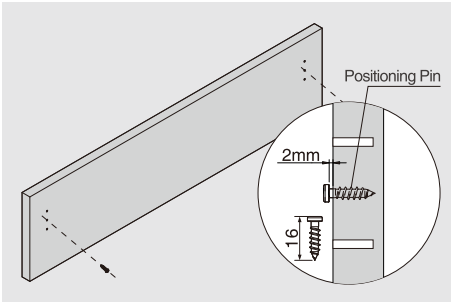
Bottom assembly



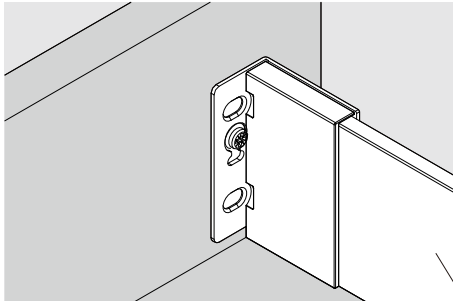
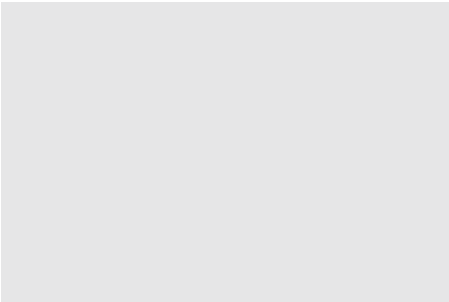
Align drawer sides and bottom, fix screws and fixing-brackets



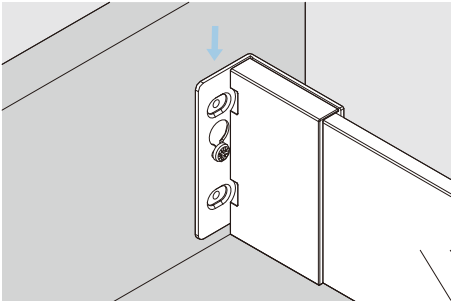
Pre-drill holes on the drawer front



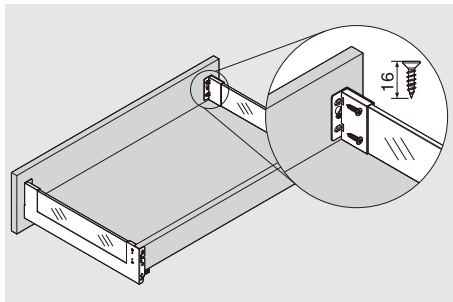
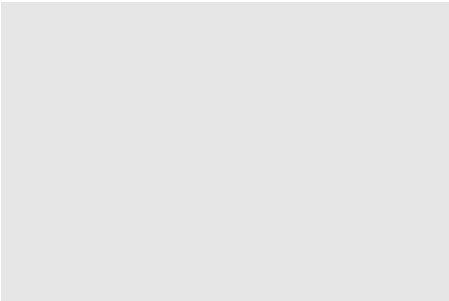
Install positioning pins



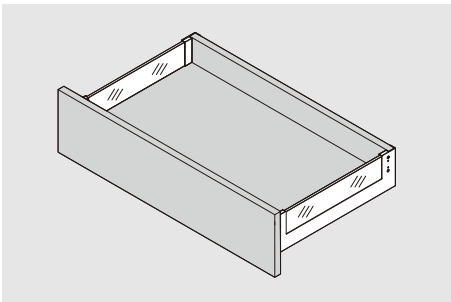
Insert the positioning pins into the key hole



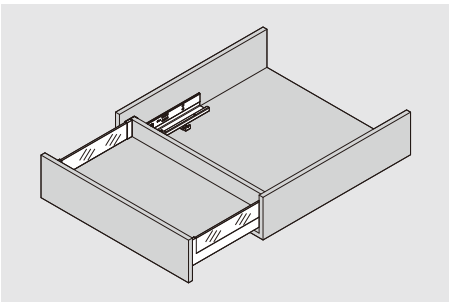
Slide down the drawer front



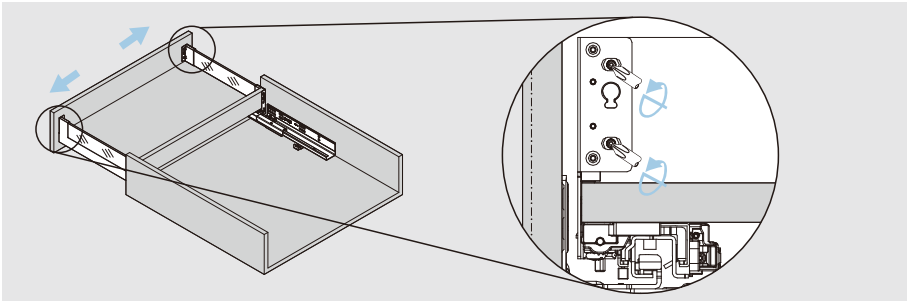
Fix screws



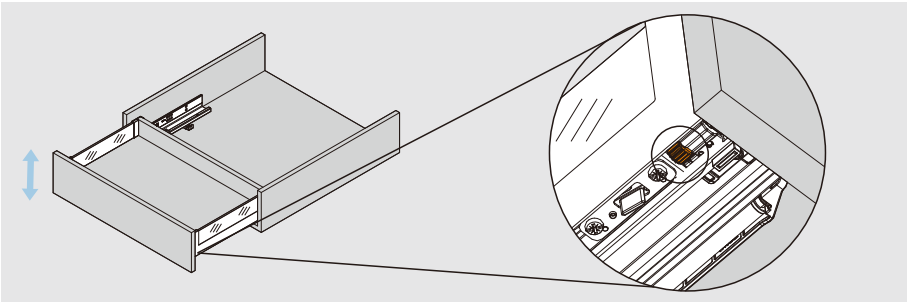
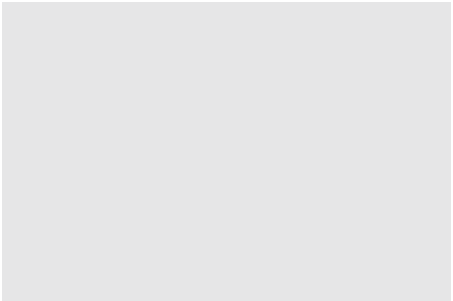
Slide into the cabinet



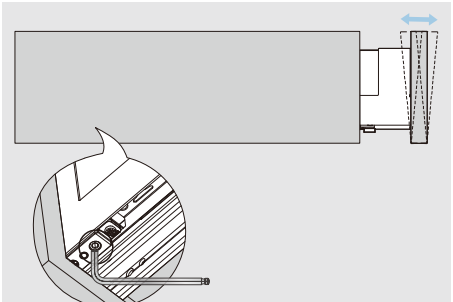
Adjustment



Left & right adjustment

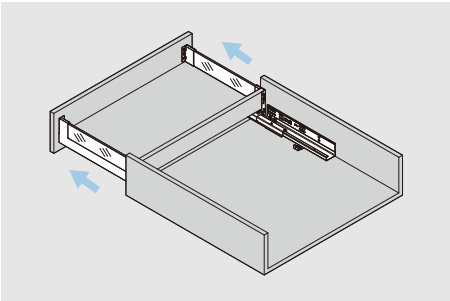


Up & down adjustment

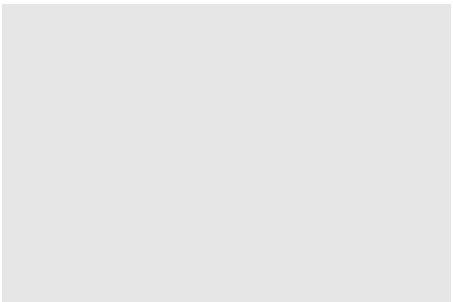
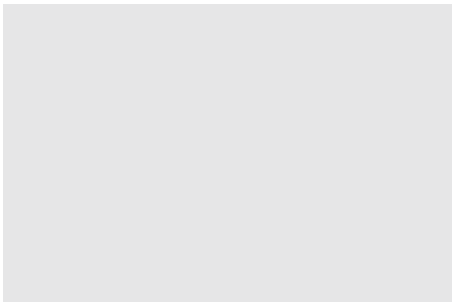
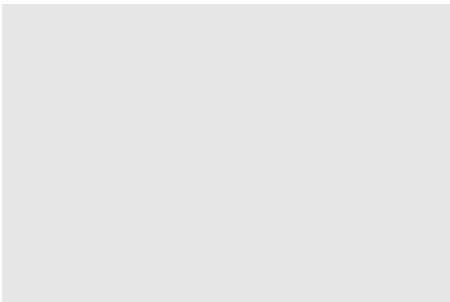
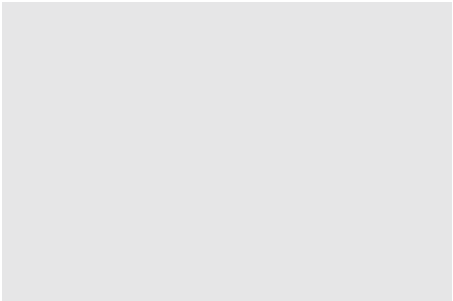
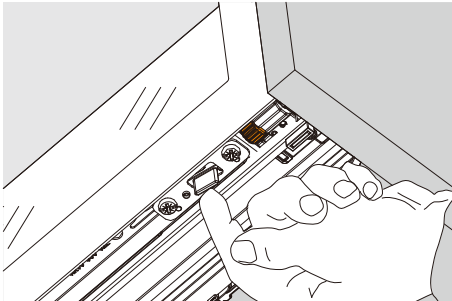


Tilt adjustment(by M3 Allen key)

Removal of Drawer



Press the locking device under drawer bottom and pull out the drawer

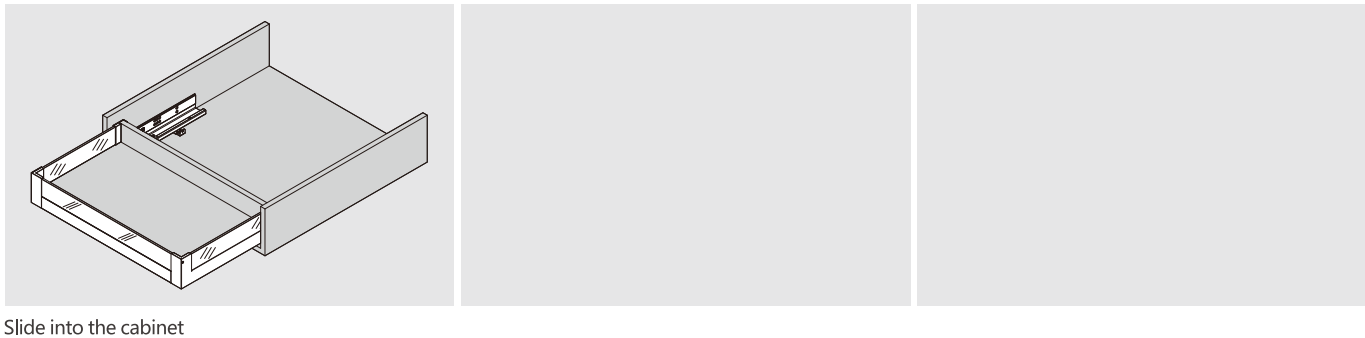
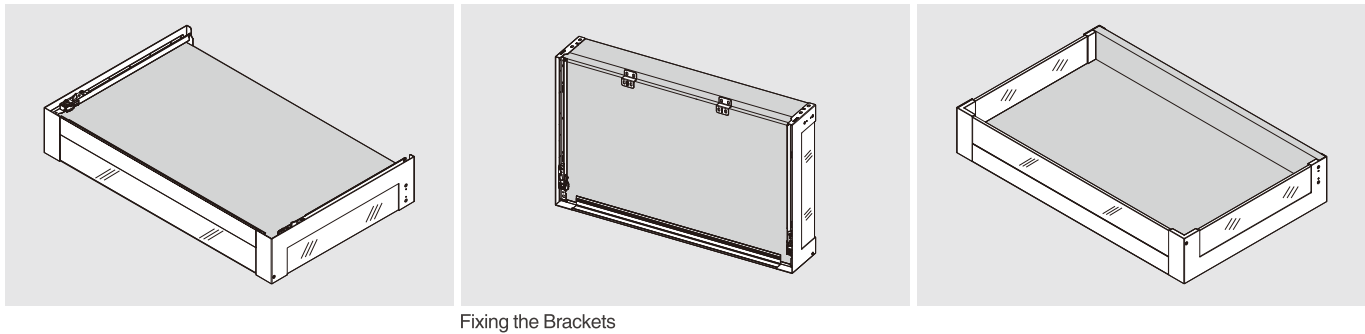
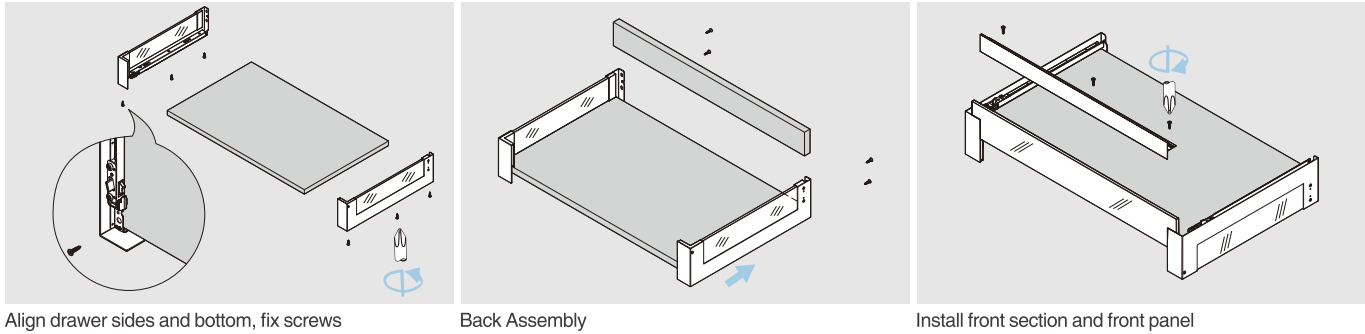


ASSEMBLY AND ADJUSTMENT

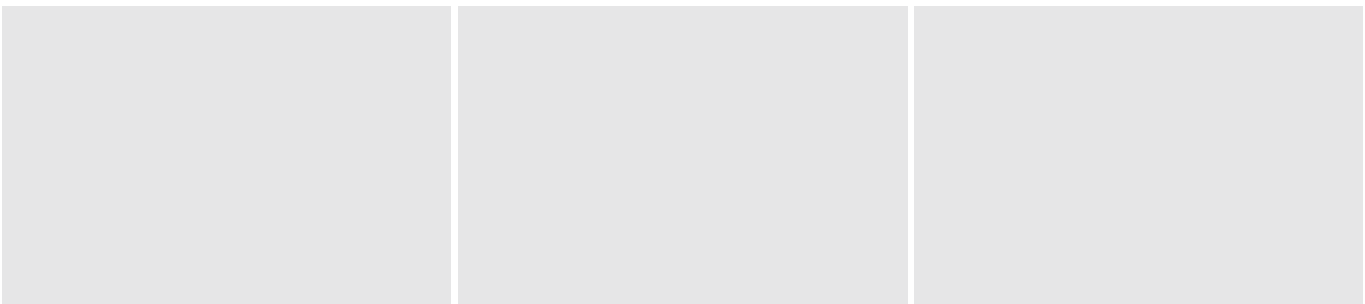
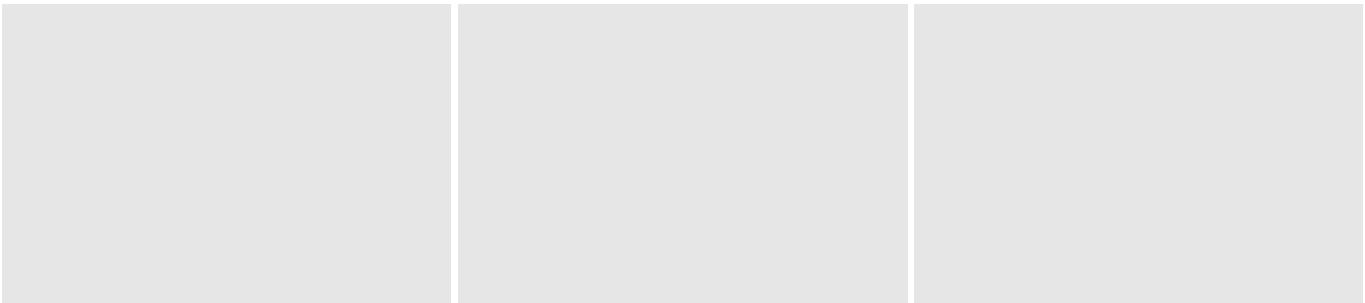
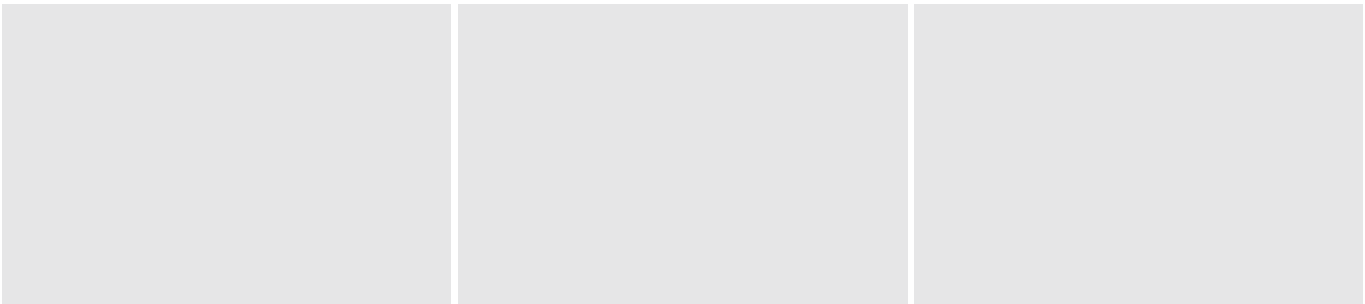
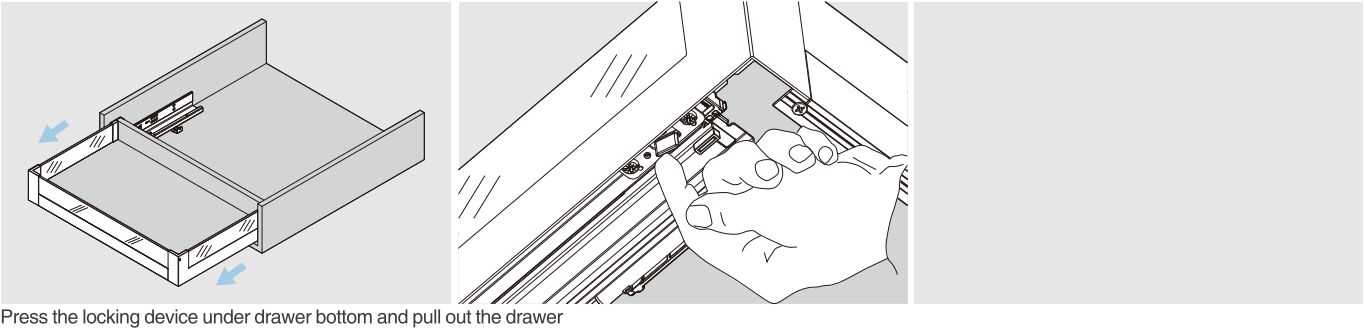
Assembly and Adjustment for PURE-PRO(HQ Series)



Inner Drawer Assembly

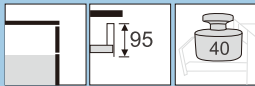


Removal of Inner Drawer



PURE-PRO

HK11 Series Ultra-slim Drawer System
(Low Inner Drawer)



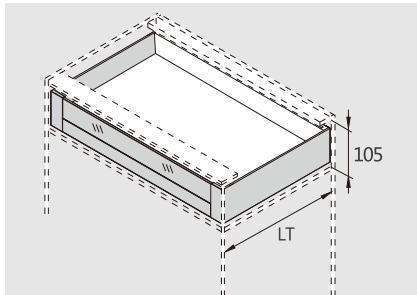
PRODUCT



DESCRIPTION

- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT

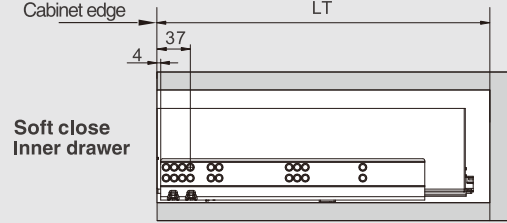


LT=Internal Cabinet Depth
Soft close slides LT=NL+3
Push-open slides LT=NL+12

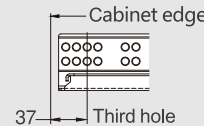
PLANNING

Installation Dimensions(mm)

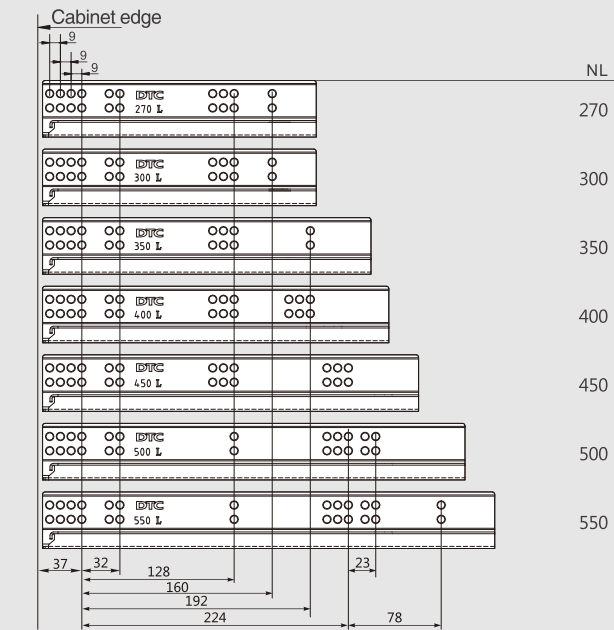
NL=Nominal Slide Length
LT=Internal Cabinet Depth
Soft close slides LT=NL+3
Push-open slides LT=NL+12



Fixing Hole Position for Push-open Inner Drawer(mm)



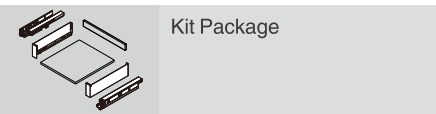
Screw Positions of the Slides(mm)



Cabinet Configuration

Cabinet widths/KB(mm)	Push-open drawer Synchronization rod	
300	○	○ recommended ● strongly recommended
350	○	
400	○	
450	○	
500	○	
600	○	
800	●	
900	●	
1000	●	
1200	●	

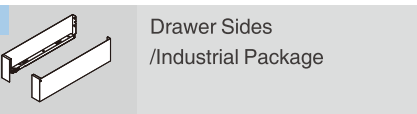
LOW INNER DRAWER WITH GLASS FRONT FOR WOOD DRAWER BACK



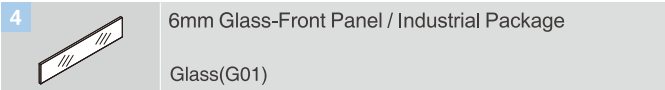
Silk White(E29)! Grey Matt(E30)			
NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HK11270Q13	HK41270Q13	1
300mm	HK11300Q13	HK41300Q13	1
350mm	HK11350Q13	HK41350Q13	1
400mm	HK11400Q13	HK41400Q13	1
450mm	HK11450Q13	HK41450Q13	1
500mm	HK11500Q13	HK41500Q13	1
550mm	HK11550Q13	HK41550Q13	1



Pre-zinc Steel(F02)			
NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HD10270H	HD40270H	10
300mm	HD10300H	HD40300H	10
350mm	HD10350H	HD40350H	10
400mm	HD10400H	HD40400H	10
450mm	HD10450H	HD40450H	10
500mm	HD10500H	HD40500H	10
550mm	HD10550H	HD40550H	10



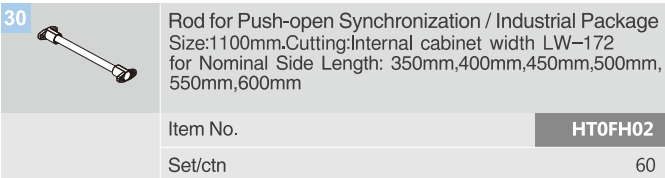
Silk White(E29)! Grey Matt(E30)		
NL	Item No.	Set/ctn
270mm	HK112703	10
300mm	HK113003	10
350mm	HK113503	10
400mm	HK114003	10
450mm	HK114503	10
500mm	HK115003	10
550mm	HK115503	10



Glass(G01)			
Cabinet widths KB(mm)	Item No.	Set/ctn	
300mm	HK11063300	10	
350mm	HK11063350	10	
400mm	HK11063400	10	
450mm	HK11063450	10	
500mm	HK11063500	10	
600mm	HK11063600	10	
800mm	HK11063800	10	
900mm	HK11063900	10	
1000mm	HK110631000	10	
1200mm	HK110631200	10	



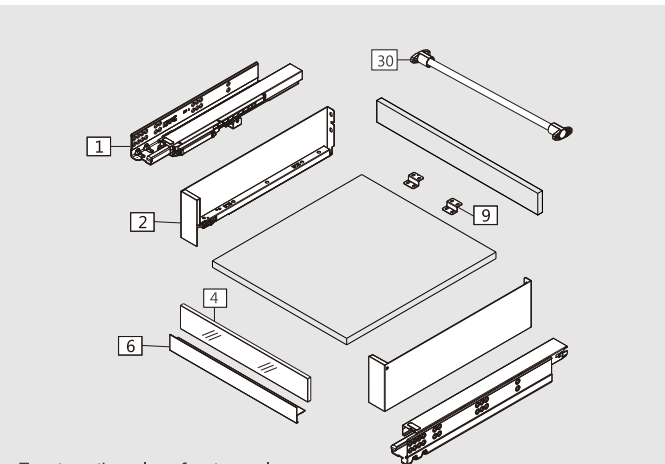
30		Rod for Push-open Synchronization / Industrial Package Size:1100mm.Cutting:Internal cabinet width LW-172 for Nominal Side Length: 350mm,400mm,450mm,500mm, 550mm,600mm	
		Item No.	HT0FH02
		Set/ctn	60



Rod for Push-open Synchronization / Industrial Package		
Size:1100mm.Cutting:Internal cabinet width LW-172 for Nominal Side Length: 350mm,400mm,450mm,500mm, 550mm,600mm		
Item No.	HT0FH02	
Set/ctn	60	



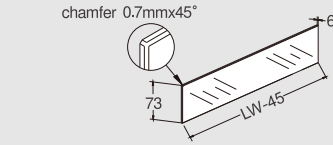
Fixing-brackets / Industrial Package		
Zinc plated(B04)		
Item No.	HT10082	
Pcs/ctn	400	



Front section,glass front panel
and rod for push-open synchronization not included in the kit

Front Panel, Back and Bottom Dimensions(mm)

Front panel



Back

64 mm

Bottom

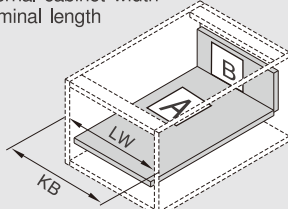
Wood back

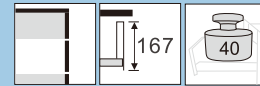
NL-27 mm

Steel back

NL-27 mm

KB Cabinet width
LW Internal cabinet width
NL Nominal length





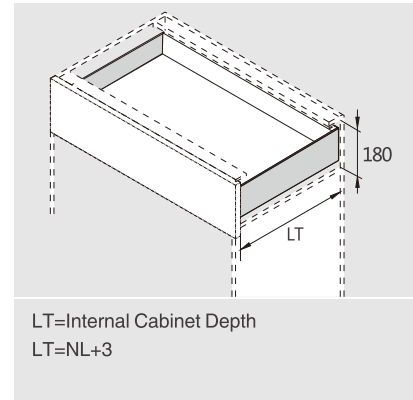
PRODUCT



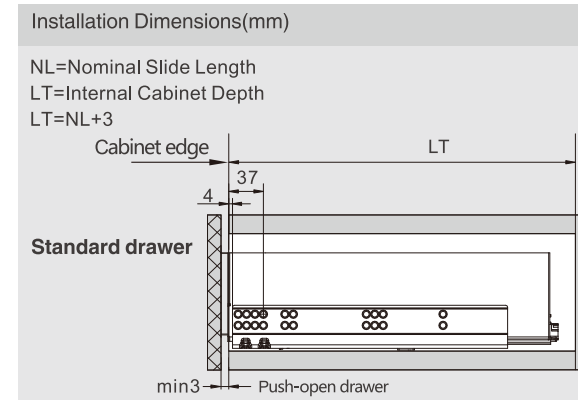
DESCRIPTION

- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- 3D adjustment: Up & down adjustment: $\pm 2\text{mm}$, left & right adjustment: $\pm 1.5\text{mm}$, tilt adjustment: $\pm 1.5^\circ$ - 2.5mm
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT



PLANNING

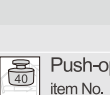


Cabinet Configuration

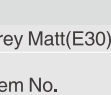
Cabinet widths/KB(mm)	Push-open drawer Synchronization rod	
300	○	○ recommended ● strongly recommended
350	○	
400	○	
450	○	
500	○	
600	○	
800	●	
900	●	
1000	●	
1200	●	

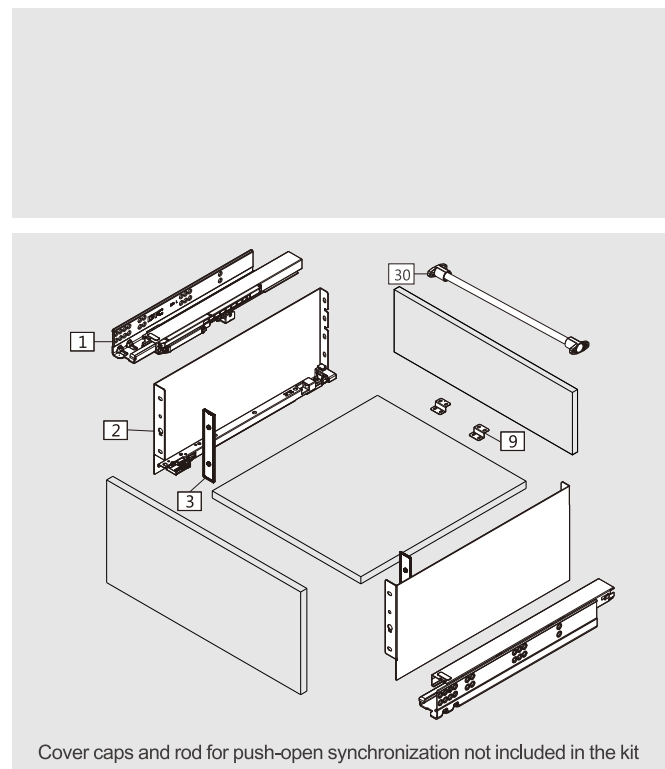
HIGH DRAWER FOR WOOD DRAWER BACK

 Kit Package				 Slides (left/right) / Industrial Package				 Drawer Sides / Industrial Package			
Silk White(E29)! Grey Matt(E30)				Pre-zinc Steel(F02)				Silk White(E29)! Grey Matt(E30)			
NL		Soft Close item No.	Set/ctn	NL		Soft Close item No.	Set/ctn	NL		Item No.	Set/ctn
270mm		HK13270A11	1	270mm		HD10270H	10	270mm		HK132701	10
300mm		HK13300A11	1	300mm		HD10300H	10	300mm		HK133001	10
350mm		HK13350A11	1	350mm		HD10350H	10	350mm		HK133501	10
400mm		HK13400A11	1	400mm		HD10400H	10	400mm		HK134001	10
450mm		HK13450A11	1	450mm		HD10450H	10	450mm		HK134501	10
500mm		HK13500A11	1	500mm		HD10500H	10	500mm		HK135001	10
550mm		HK13550A11	1	550mm		HD10550H	10	550mm		HK135501	10

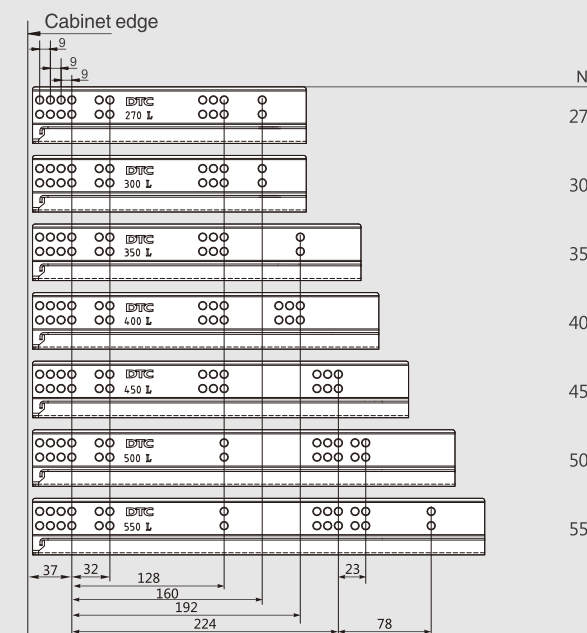
 Cover Caps (L/R) / Industrial Package			
White(H03)! Dark Grey(H11)			
Item No.		0HK13JS01	
Set/ctn		200	

 Fixing-brackets / Industrial Package			
Zinc plated(B04)			
Item No.		HT10082	
Pcs/ctn		400	

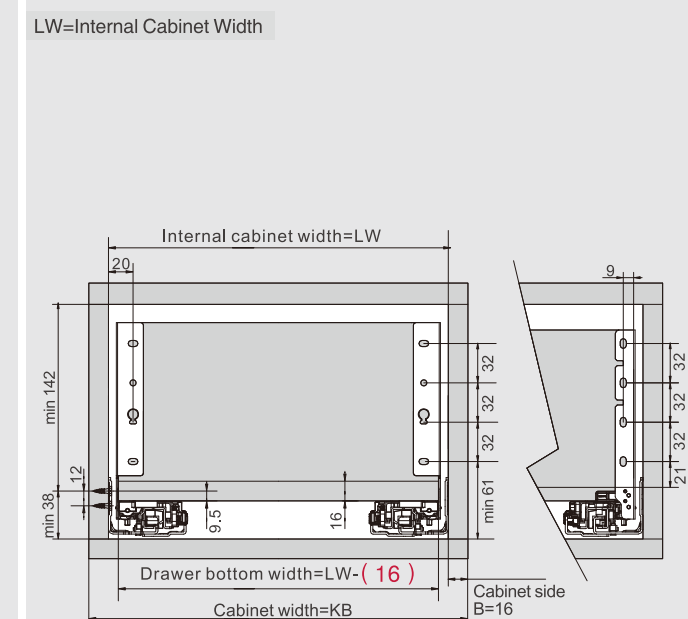
 Rod for Push-open Synchronization / Industrial Package			
Size:1100mm.Cutting:Internal cabinet width LW-172 for Nominal Side Length: 350mm,400mm,450mm,500mm, 550mm,600mm			
Item No.		HT0FH02	
Set/ctn		60	



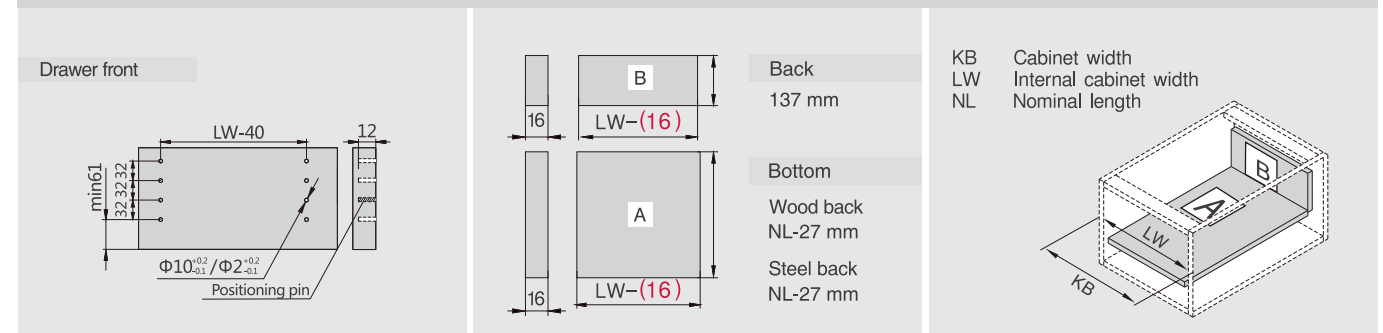
Screw Positions of the Slides(mm)



Installation Dimensions(mm)



Drawer Front, Back and Bottom Dimensions(mm)



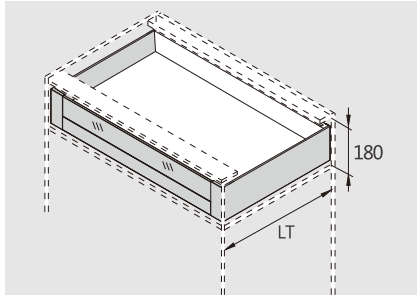
PRODUCT



DESCRIPTION

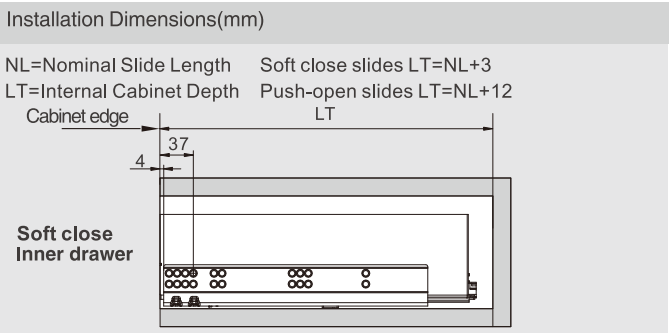
- Concealed, full extension
- Load capacity: 40kg
- Tool free assembly and removal of drawer
- Silent system guarantees smooth run without noise
- Finish: Silk white(E29), Grey matt(E30)

SPACE REQUIREMENT

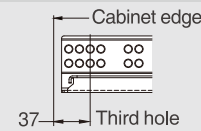


LT=Internal Cabinet Depth
Soft close slides LT=NL+3
Push-open slides LT=NL+12

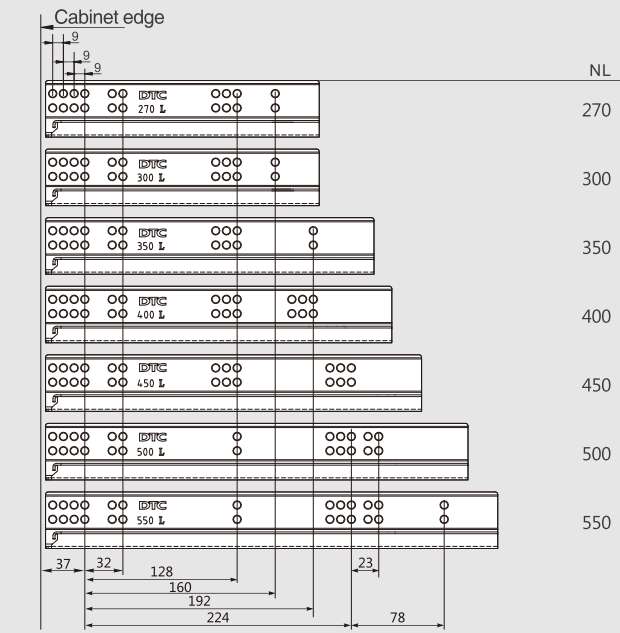
PLANNING



Fixing Hole Position for Push-open Inner Drawer(mm)



Screw Positions of the Slides(mm)



Cabinet Configuration	
Cabinet widths/KB(mm)	Push-open drawer Synchronization rod
300	○
350	○
400	○
450	○
500	○
600	○
800	●
900	●
1000	●
1200	●

○ recommended
● strongly recommended

HIGH INNER DRAWER WITH GLASS FRONT FOR WOOD DRAWER BACK

Kit Package

Silk White(E29)! Grey Matt(E30)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HK13270Q13	HK43270Q13	1
300mm	HK13300Q13	HK43300Q13	1
350mm	HK13350Q13	HK43350Q13	1
400mm	HK13400Q13	HK43400Q13	1
450mm	HK13450Q13	HK43450Q13	1
500mm	HK13500Q13	HK43500Q13	1
550mm	HK13550Q13	HK43550Q13	1

1 Slides (left/right) /Industrial Package

Pre-zinc Steel(F02)

NL	Soft Close item No.	Push-open item No.	Set/ctn
270mm	HD10270H	HD40270H	10
300mm	HD10300H	HD40300H	10
350mm	HD10350H	HD40350H	10
400mm	HD10400H	HD40400H	10
450mm	HD10450H	HD40450H	10
500mm	HD10500H	HD40500H	10
550mm	HD10550H	HD40550H	10

2 Drawer Sides /Industrial Package

Silk White(E29)! Grey Matt(E30)

NL	Item No.	Set/ctn
270mm	HK132703	10
300mm	HK133003	10
350mm	HK133503	10
400mm	HK134003	10
450mm	HK134503	10
500mm	HK135003	10
550mm	HK135503	10

4 6mm Glass-Front Panel / Industrial Package

Glass(G01)

Cabinet widths KB(mm)	Item No.	Set/ctn
300mm	HK13063300	10
350mm	HK13063350	10
400mm	HK13063400	10
450mm	HK13063450	10
500mm	HK13063500	10
600mm	HK13063600	10
800mm	HK13063800	10
900mm	HK13063900	10
1000mm	HK130631000	10
1200mm	HK130631200	10

Cabinet side thickness: B=16mm. For different cabinet side thickness e.g 18mm or 19mm, customised glass-front is needed.

9 Fixing-brackets / Industrial Package

Zinc plated(B04)

Item No. **HT10082**

Pcs/ctn 400

6 Front Section / Industrial Package

Silk White(E29)! Grey Matt(E30)

Item No. **HK10021**

Set/ctn 20

Size:1100mm.Cutting:Internal cabinet width LW-97

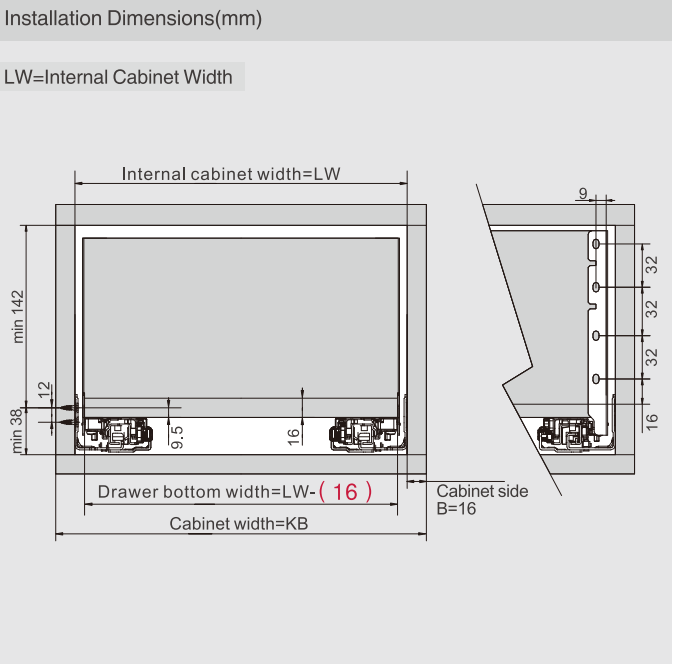
30 Rod for Push-open Synchronization / Industrial Package

Size:1100mm.Cutting:Internal cabinet width LW-172 for Nominal Side Length: 350mm,400mm,450mm,500mm, 550mm,600mm

Item No. **HT0FH02**

Set/ctn 60

Front section,glass front panel and rod for push-open synchronization not included in the kit



Front Panel, Back and Bottom Dimensions(mm)

Front panel

chamfer 0.7mmx45°

146

LW-45

6

Back	Bottom
137 mm	Wood back NL-27 mm
	Steel back NL-27 mm

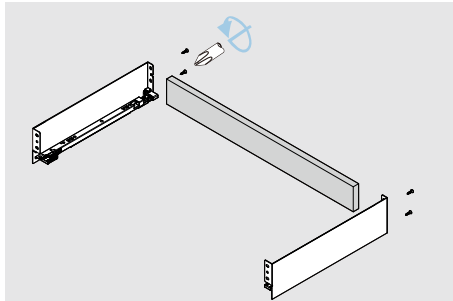
KB Cabinet width
LW Internal cabinet width
NL Nominal length

ASSEMBLY AND ADJUSTMENT

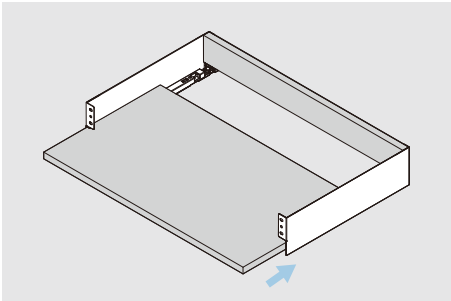
Assembly and Adjustment for PURE-PRO(HK Series)



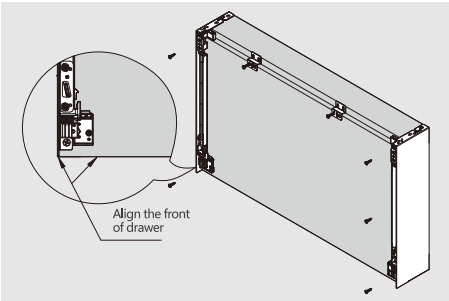
Drawer Assembly



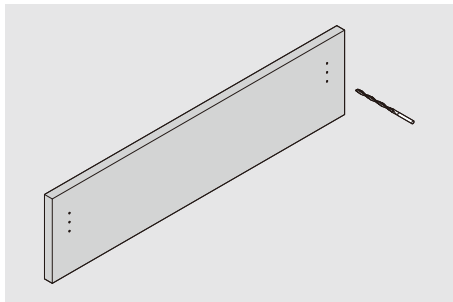
Back assembly



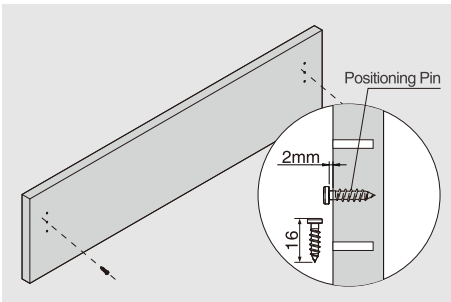
Bottom assembly



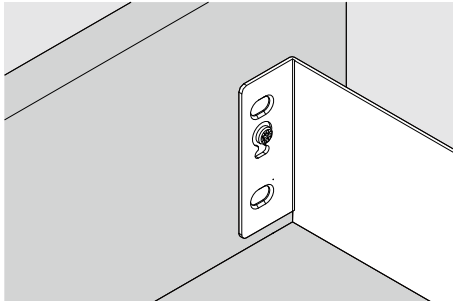
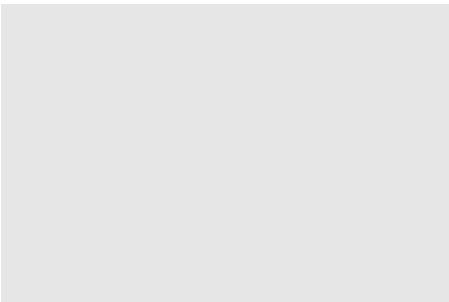
Align drawer sides and bottom, fix screws and fixing-brackets



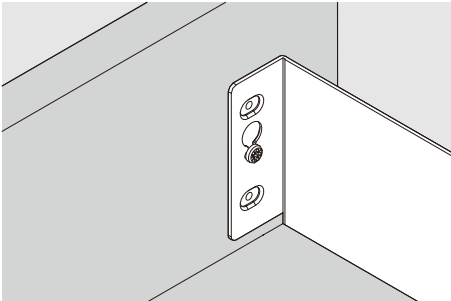
Pre-drill holes on the drawer front



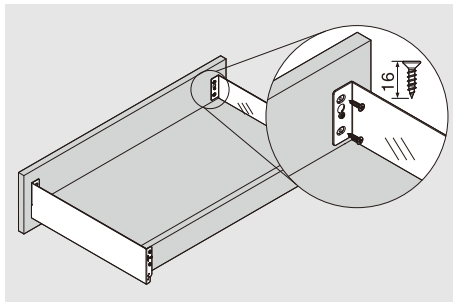
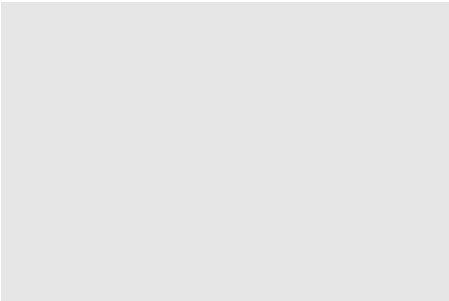
Install positioning pins



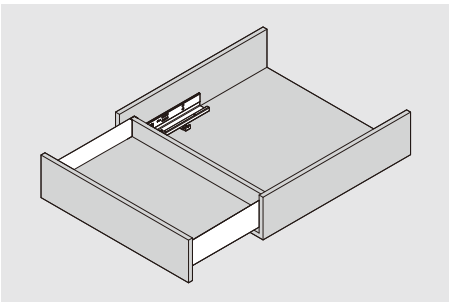
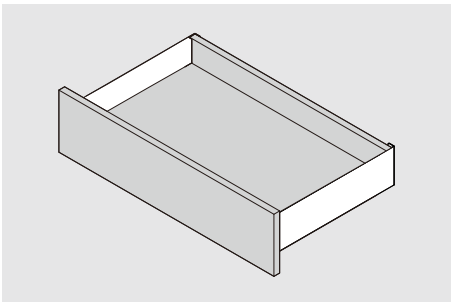
Insert the positioning pins into the key hole



Slide down the drawer front

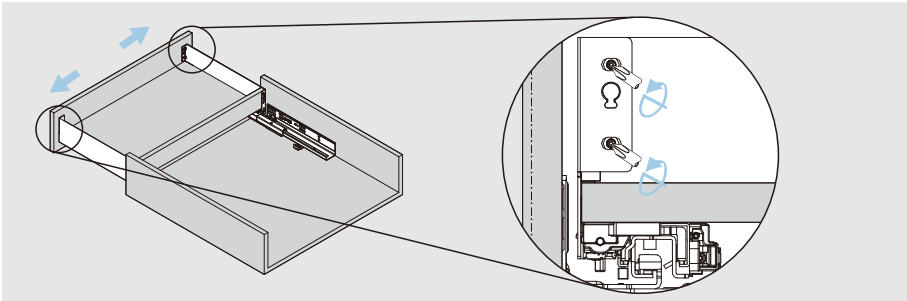


Fix screws

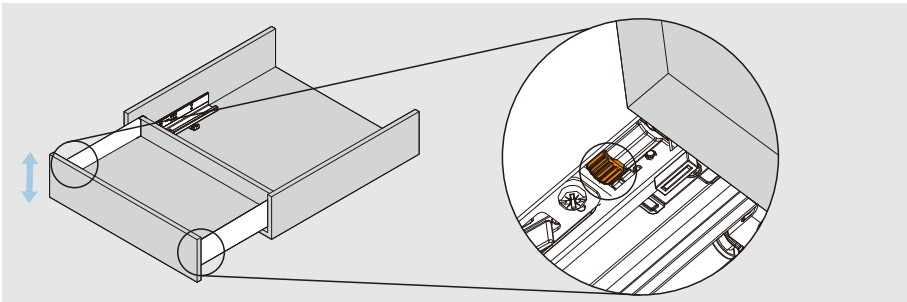
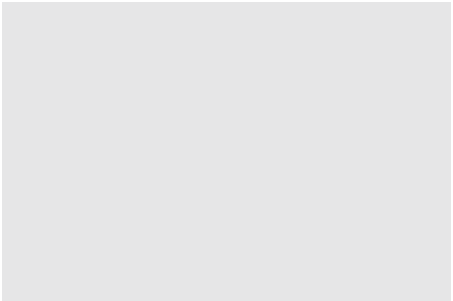


Slide into the cabinet

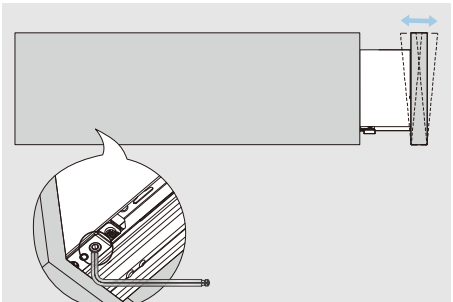
Adjustment



Left & right adjustment

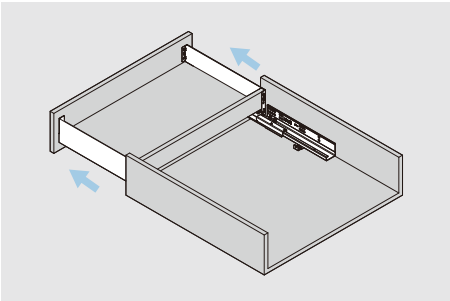


Up & down adjustment

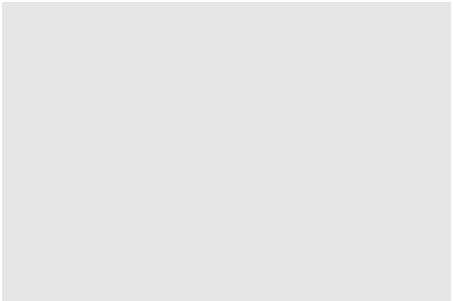
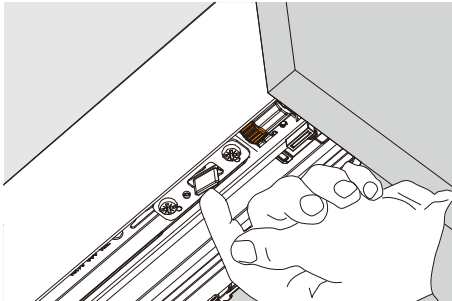


Tilt adjustment(by M3 Allen key)

Removal



Press the locking device under drawer bottom and pull out the drawer

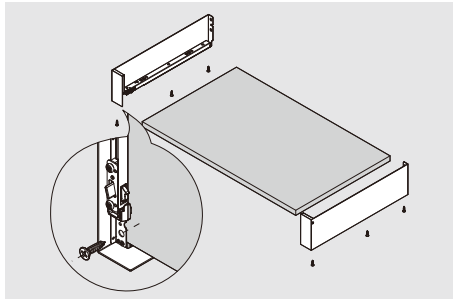


ASSEMBLY AND ADJUSTMENT

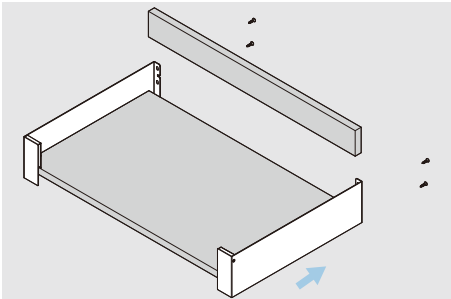
Assembly and Adjustment for PURE-PRO(HQ Series)



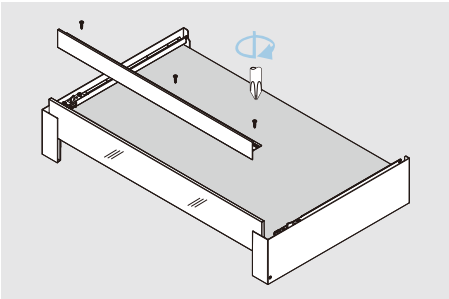
Inner Drawer Assembly



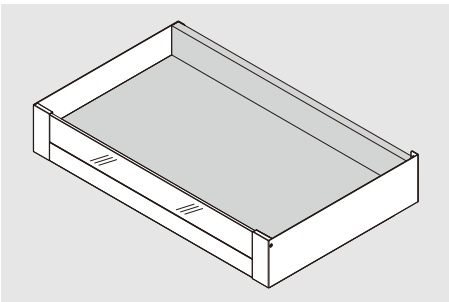
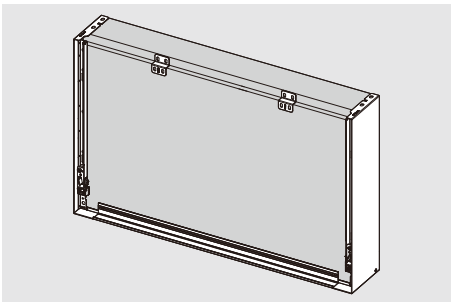
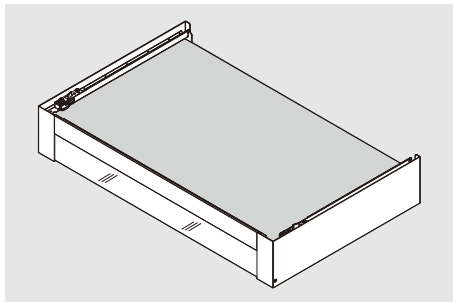
Align drawer sides and bottom, fix screws



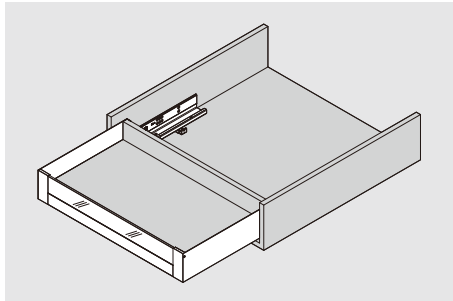
Back assembly



Install front section and front panel

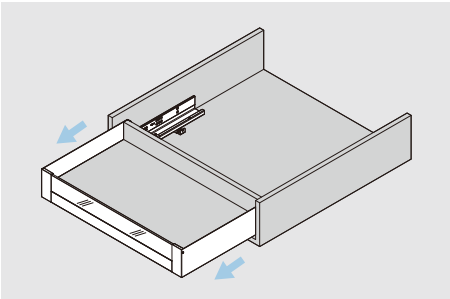


Fixing the brackets

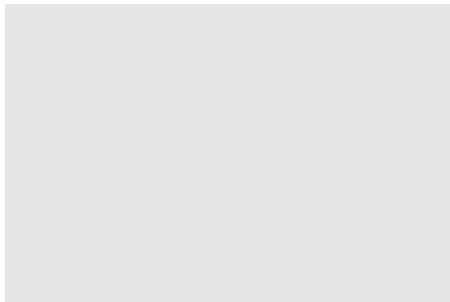
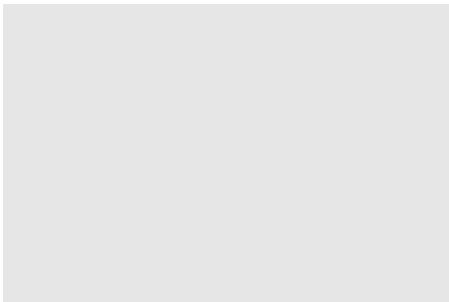
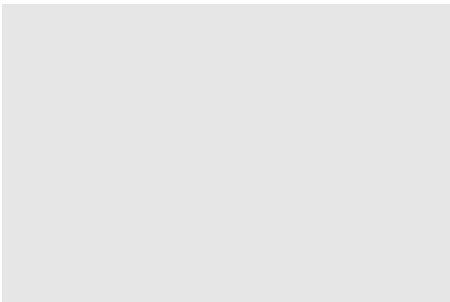
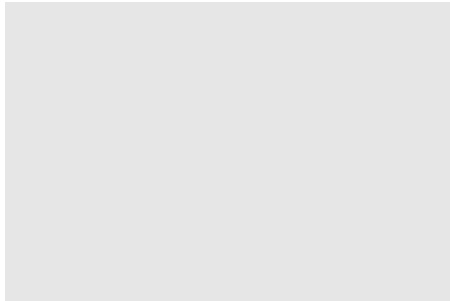
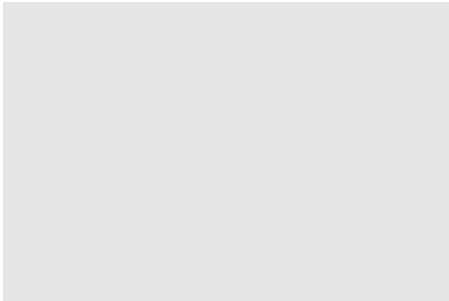
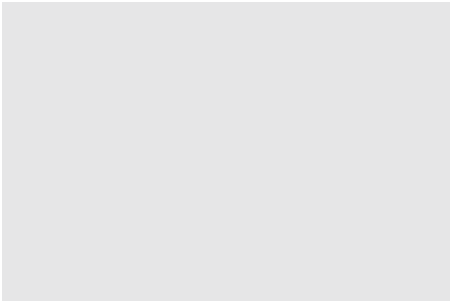
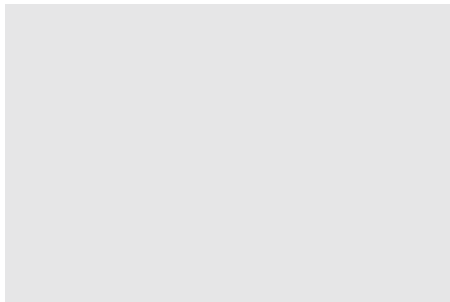
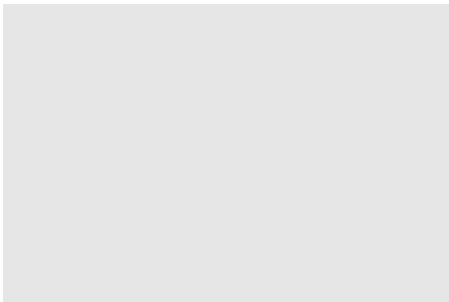
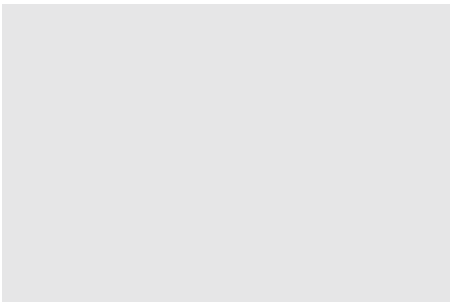
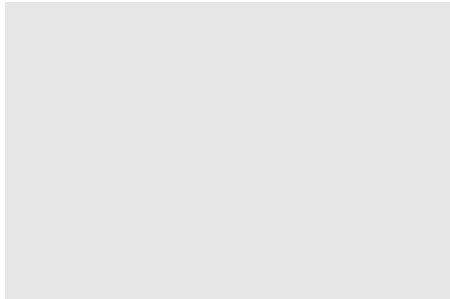
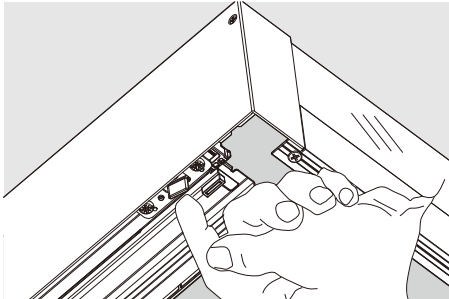


Slide into the cabinet

Removal of Inner Drawer



Press the locking device under drawer bottom and pull out the drawer

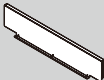


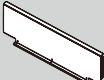
METAL DRAWER BACKS

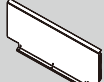
Metal Drawer Backs (for PURE-PRO)

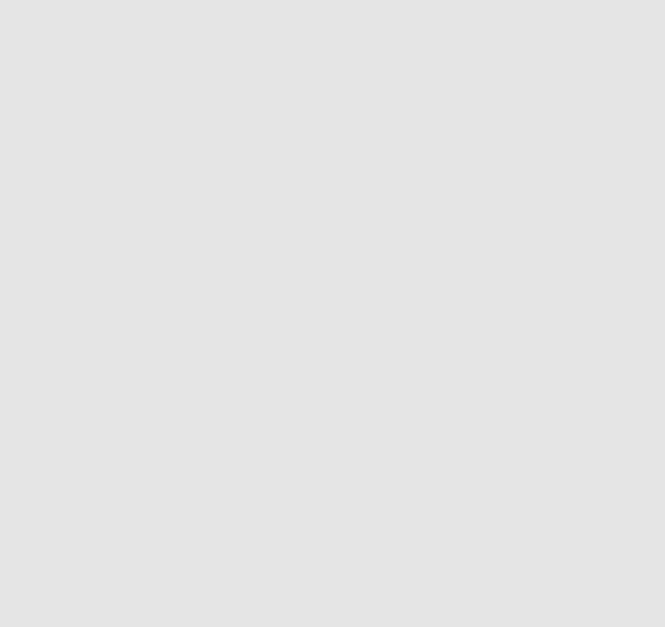


ORDER INFORMATION

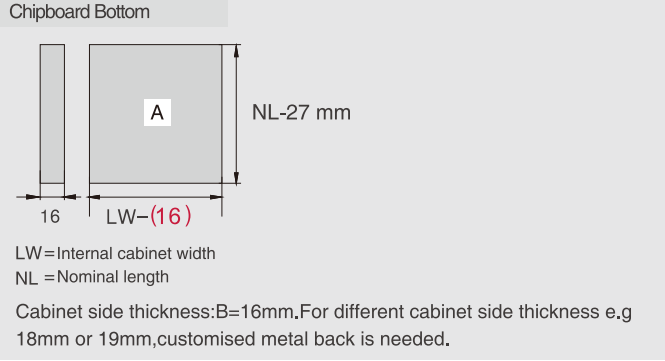
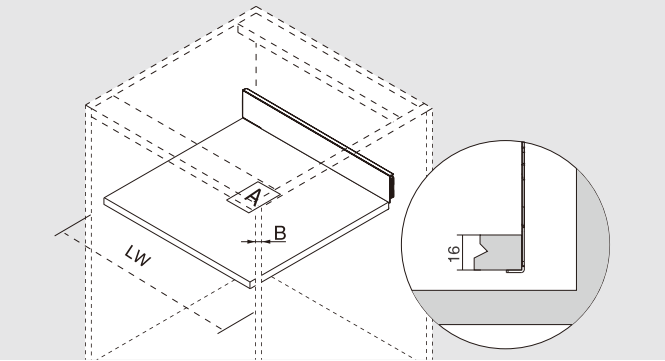
	Low Drawer: M Height for HQ/HK Series		
	Slik white(E29), Grey matt(E30)		
	Cabinet width(mm)	Item No.	Pcs/ctn
	300	HK11034300	20
	325	HK11034325	20
	350	HK11034350	20
	375	HK11034375	20
	400	HK11034400	20
	450	HK11034450	20
	500	HK11034500	20
	600	HK11034600	20
	700	HK11034700	20
	800	HK11034800	20
	900	HK11034900	20
	1000	HK110341000	20
	1200	HK110341200	20

	Medium Drawer: K Height for HK Series			
	Slik white(E29), Grey matt(E30)			
	Cabinet width(mm)	Item No.	Pcs/ctn	
	300	HK12034300	20	
	325	HK12034325	20	
	350	HK12034350	20	
	375	HK12034375	20	
	400	HK12034400	20	
	450	HK12034450	20	
	500	HK12034500	20	
	600	HK12034600	20	
	700	HK12034700	20	
	800	HK12034800	20	
	900	HK12034900	20	
	1000	HK120341000	20	
	1200	HK120341200	20	

	High Drawer: C Height for HQ/HK Series			
	Silk white(E29), Grey matt(E30)			
	Cabinet width(mm)	Item No.	Pcs/ctn	
	300	HK13034300	20	
	325	HK13034325	20	
	350	HK13034350	20	
	375	HK13034375	20	
	400	HK13034400	20	
	450	HK13034450	20	
	500	HK13034500	20	
	600	HK13034600	20	
	700	HK13034700	20	
	800	HK13034800	20	
	900	HK13034900	20	
	1000	HK130341000	20	
1200	HK130341200	20		



Cutting Dimensions for PURE PRO(HQ/HK) Series Chipboard Bottom



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